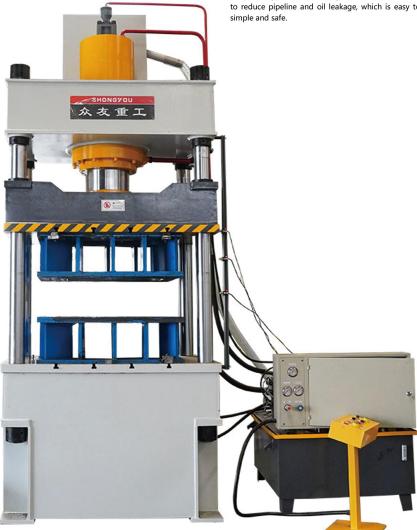


# 性能特点

我们设计了手推车专用液压机,其顶出油缸压力大。根据手推车托盘 的尺寸和厚度选择合适的液压机压力,通常315吨或400吨用于手推车托盘 的拉深,200吨用于切边和卷边。

三梁四柱结构设计,操作空间大——适用于自动操作成型、冲压、弯 曲、矫直和多台压力机组合,形成自动化生产线。完全封闭的驱动器,易 于维护,消除了暴露在外的悬挂部件,滑动台和带形槽的支撑台。使用 可变流量活塞泵-提供高耐压性、高速度、良好的耐用性和低噪音。液压 管道系统采用集成电路-集成块安装在压机内部,以减少管道和油泄漏, 易于维护,简单安全。



#### PERFORMANCE CHARACTERISTICS

We have designed a special hydraulic press for trolleys, and the pressure of its ejection cylinder is high. According to the size and thickness of the trolley tray, the appropriate hydraulic pressure is selected, usually 315 tons or 400 tons is used for drawing the trolley tray, and 200 tons is used for trimming and curling.

Three beams and four columns structure design, large operating space-suitable for automatic operation molding, stamping, bending, straightening and combination of multiple presses to form an automatic production line. Completely closed driver, easy to maintain, eliminating exposed hanging parts, sliding table and supporting table with T-groove. Use variable flow piston pump-provide high pressure resistance, high speed, good durability and low noise. The hydraulic pipeline system adopts integrated circuit-integrated block installed in the press to reduce pipeline and oil leakage, which is easy to maintain, simple and safe.

## 压制工艺

### PRESSING PROCESS







## 配套设备

#### **COROLLARY EQUIPMENT**

















